

**NATURAL RESOURCES CONSERVATION SERVICE  
CONSERVATION PRACTICE STANDARD**

**MANURE TRANSFER**

(No.)  
CODE 634

**DEFINITION**

A manure conveyance system using structures, conduits or equipment.

**PURPOSE**

To transfer animal manure (bedding material, spilled feed, process and wash water, and other residues associated with animal production may be included) through a hopper or reception pit, a pump (if applicable), a conduit, or hauling equipment to:

- A manure storage/treatment facility,
- A loading area, and
- Agricultural land for final utilization.

**CONDITIONS WHERE PRACTICE APPLIES**

The manure transfer component is a part of a planned manure management or comprehensive nutrient management system.

Where manure is generated by livestock production or processing and a conveyance system is necessary to transfer manure or waste water from the source to a storage/treatment facility, a loading area or a recycle cleaning facility or from a storage/treatment facility to an area for utilization. This includes hauling manure from one geographical area with excess manure to a geographical area that can utilize the manure in an acceptable manner. Transfer devices can include, but are not limited to, pumps, transfer conduits, recycle lines, agitators, manure spreaders and augers, loaders, scrapers, gutter cleaners, and conveyors.

This practice does not include land application or other use of manure. Criteria for land

application of manure are included in NRCS conservation practice standard Nutrient Management, Code 590 or Waste Utilization, Code 633.

**CRITERIA****General Criteria Applicable to All Purposes**

Manure transfer components shall comply with all federal, state, and local laws, rules and regulations.

**Structures.** All structures, including those that provide a work area around pumps, shall be designed to withstand the anticipated static and dynamic loading. Structures shall be designed to withstand earth and hydrostatic loading in accordance with practice standard Waste Storage Facility, Code 313. Covers, when needed, shall be designed to support the anticipated dead and live loads.

Reception pits shall be sized to contain a minimum of one full day's manure production. For reception pits collecting runoff, the reception pit shall be sized to also contain at least the volume of runoff from the 25-year, 24-hour storm. Additional capacity shall be added as needed for freeboard and emergency storage.

Openings to structures to receive manure from alley scrape collection shall be a minimum of 9 square feet with the long dimension of the opening no smaller than 4 feet. The opening shall be equipped with a grate or other safety devices to prevent accidental entry. Grates and safety devices shall be designed to support the anticipated loads.

Conservation practice standards are reviewed periodically, and updated if needed. To obtain the current version of this standard, contact the Natural Resources Conservation Service.

When curbs are needed in conjunction with structures, they shall be constructed of either concrete or wood. Curbs shall be of sufficient height to ensure total manure flow into the structure and be adequately anchored.

**Pipelines.** Design of pipelines shall be in accordance with sound engineering principles considering the type of load on the pipe, exposure, etc. The minimum pipeline capacity from collection facilities to storage/treatment facilities shall be the maximum peak flow anticipated on a daily basis.

The minimum pipeline capacity from storage/treatment facilities to utilization areas shall ensure the storage/treatment facilities can be emptied within the time limits stated in the management plan for manure utilization.

Pipelines used for transferring waste to an irrigation system shall meet the requirements of NRCS conservation practice standard, Irrigation Water Conveyance, Pipeline, Code 430DD or equivalent.

All pipes shall be designed based on the type of material and total solids content and shall convey the required flow without plugging. Flow velocities shall be sufficient to minimize settling of solids in the pipeline. Pipeline flows shall have a minimum velocity of 2 feet per second and a maximum velocity of 6 feet per second.

Clean-out access shall be provided for gravity pipelines at a maximum interval of 200 feet for lines carrying non-bedded manure. For pipelines carrying bedded manure the maximum interval shall be 150 feet. Gravity pipelines shall not have horizontal curves or bends except minor deflections (less than 10 degrees) in the pipe joints unless special design considerations are used.

Where slurry or ruminant manure is transferred in a gravity system, a minimum of 5 feet of head is required on the pipe system.

Gravity discharge pipes used for emptying a storage/treatment facility shall have a minimum of two gates or valves, one of which shall be manually operated.

Pipelines shall be installed with appropriate connection devices to prevent contamination

of private or public water supply distribution systems and ground water.

**Other Conduits.** Concrete lined ditches shall be designed in accordance with NRCS conservation practice standard Lined Waterway or Outlet, Code 468. A minimum design velocity of 1.5 feet per second shall be used.

**Pumps.** Pumps installed for manure transfer shall meet the requirements of NRCS conservation practice standard Pumping Plant, Code 533. Pumps shall be sized to transfer manure at the required system head and volume. Type of pump shall be based on the consistency of the manure and the type of bedding used. Requirements for pump installations shall be based on manufacturer's recommendations.

**Safety.** The system design shall consider the safety of humans and animals during construction and operation.

Open structures shall be provided with covers or barriers such as gates, fences, etc. Ventilation and warning signs shall be provided for manure transfer systems as necessary to warn of the danger of entry and to reduce the risk of explosion, poisoning, or asphyxiation.

Pipelines from enclosed buildings shall be provided with a water-sealed trap and vent or similar devices where necessary to control gas entry into buildings.

Barriers shall be placed on push-off ramps to prevent tractors or other equipment from slipping into waste collection, storage, or treatment facilities.

**Biosecurity.** Manure from diseased animals shall be handled in accordance with the recommendations of the state veterinarian.

Equipment leaving the farm shall be sanitized as appropriate to prevent the spread of disease.

#### **Additional Criteria in Support of Agricultural Land for Final Utilization**

**Waste utilization.** Manure shall be applied to the utilization area in amounts, uniformity, rates, and at a time consistent with the requirements of NRCS conservation practice

standard Nutrient Management Code 590 or Waste Utilization, Code 633 as appropriate.

Liquid or slurry manure shall be adequately agitated prior to transfer for the purpose of land application both on and off the farm.

Where manure is to be spread on land not owned or controlled by the producer, the manure management plan, as a minimum, shall document the amount of manure to be transferred, the nutrient content of the manure, the date of transfer, and who will be responsible for the environmentally acceptable use of the waste. Provisions shall be made to inform the receiver of the manure of the proper storage and/or utilization requirements.

**Hauling equipment.** Equipment used for hauling manure from one geographical area to another area shall be capable of hauling the manure without spillage, leakage, or wind-blown losses during transport. Hauling equipment shall meet all applicable local, state, and federal laws regarding highway transportation.

Weight limits of roads used for hauling waste shall be followed.

## **CONSIDERATIONS**

### **General**

Consider economics (including design life), overall manure management system plans, and health and safety factors.

### **On Farm Transfer**

In locating structures, utilize existing topography to the greatest extent possible to generate head on structures and reduce pumping requirements.

Consider the operating space requirements of loading and unloading of equipment in the vicinity of the manure transfer components.

Consider the subsurface conditions, i.e., depth to bedrock, water table, etc., when locating and designing structures.

Pipelines used for transferring manure should be flushed with clean water after use.

When applicable and compatible, consider the joint use of manure transfer pipelines with irrigation system design requirements.

The pipe pressure rating required may need adjustment based on manure temperature.

Consider corrosion resistance and water tightness in the selection of pipe material and joints.

Consider the potential for salt (struvite) deposits in smaller diameter pipes.

Consider the need for appropriate check valves, anti-siphon protection and open air breaks in all pipelines.

Provisions should be made for removing solids from conveyance conduits such as concrete lined ditches, etc

### **Off Farm Transfer/Transport**

Consider route selection and timing of manure transfer to minimize impact of nuisance odors on others.

Consider equipment type and covering of manure to minimize particulate matter generation during transport of manure.

Vehicles used to transfer manure should be sized to reduce the danger of rollover.

## **PLANS AND SPECIFICATIONS**

Plans and specifications for installing manure transfer systems shall be in accordance with this standard and shall describe the requirements for applying the practice to achieve its intended purpose.

## **OPERATION AND MAINTENANCE**

An Operation and Maintenance (O&M) Plan must be prepared and reviewed with the landowner or operator responsible for the application of this practice. The O&M Plan shall provide specific instructions for proper operation and maintenance of each component of this practice and shall detail the level of repairs needed to maintain the effectiveness and useful life of the practice.

The operation and maintenance plan shall describe what actions will be taken to minimize flies and other insects during the transfer of manure.

For the hauling of manure from one geographical area to another, record keeping by the producer or his/her designated representative will be required and may include such items as:

- the type, nutrient content, and amount of manure transferred,
- the solids percentage of the manure,
- the date of the transfer,
- the name and address of the source and destination of the manure, and
- the condition of the manure as left at the destination (spread, stockpiled and covered, etc.).